



2023

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1		851036T	COVER, Rocker	1		4
2	36	807152	CAP, Oil Fill	1		4
3	10	35366	SCREW, (.250-20 x .563)	5		4
4	54	97224	J-CLIP	3		
5	27	851040	GASKET	1		2,4
6	25	52188	GROMMET	1		4
7		97850	ELBOW, (90 Degree), Breather	1		4
8		49174	REINFORCEMENT, Valve Cover	5		4
9	54	72531	LIFTING EYE, Lifting	1		4
10	10	54528	SCREW	2		4
11		34532	PUSH ROD	8		4
12	936	810849	CYLINDER HEAD ASSEMBLY	1	(Basic)	4
13		97661	VALVE, Intake	4	(Standard)	4
13		97662	VALVE, Intake	AR	(.015 Oversize)	
14		52367	VALVE, Exhaust	4	(Standard)	4
14		52368	VALVE, Exhaust	AR	(.015 Oversize)	
15	28	54797	KEY	16		4
16		F11100604	CAP	8		4
17	26	34217	SEAL	8		2,4
18		34518	SHIELD	8		4
19	24	35214	SPRING, Valve	8		4
20	11	34516	NUT	8		4
21		34519	ARM KIT, Rocker	8		4
22		59340	BALL UNIT	8		4
23	16	34522	STUD	AR	(.003 Oversize)	4
23	16	34521	STUD	AR	(.013 Oversize)	4
24	10	34510	BOLT	10		4
25	27	52364	GASKET	1		2,4
26		67850	LIFTING EYE	1		
-	27	810846A90	GASKET SET, Overhaul	1		
-		<a href="#">863814A.1</a>	MARINE LONG BLOCK ENGINE	1		